

A manufacturer of
HTV & DTF FILM

www.garmentfilms.com

www.DaehaDTF.com



daehakorea



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Since 1986



Dae Ha is a leading manufacturer and Global supplier of high-quality Heat Transfer Flex [Printable (Digital), Cuttable, Sublimation products] and DTF Film for T-shirts, Sports uniforms, Textiles or Garments.

Manufactured using high performance materials in clean room conditions, our extensive color range of Heat Transfer Flex are consistently easy to work with, while offering superb wash durability.

Exporting to all over the world through a network of agents and distributors, Dae Ha Heat Transfer Flex is quite popular among customers with its Premium quality, Best prices and the good Customer services.

1. Working towards greater sustainability, with our world leading technology.
2. Provide consistent quality of products.
3. ISO 14001:2015 Environmental Management Certification.
4. ISO 9001:2015 Quality Management Certification.
5. Unique class 1000 Clean Room manufacturing.
6. Certificated Recycled Blended Polyester used in all HTV.
7. Over 500 Different colors and patterns.



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HOT STAMPING FOIL

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APPLICATION INFORMATION



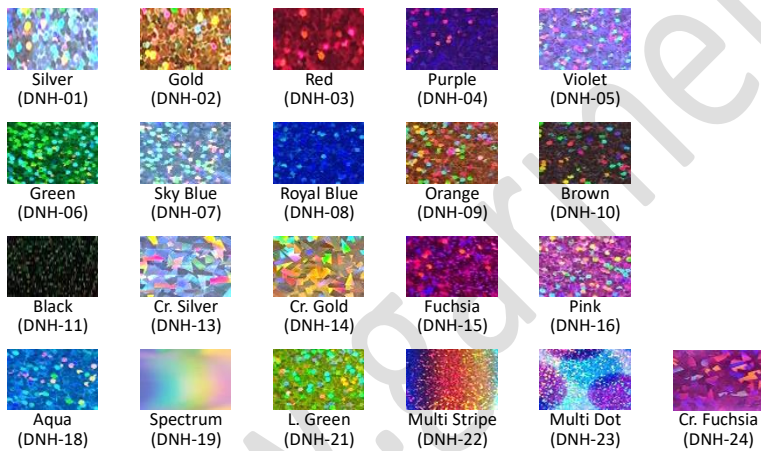
DH ONE FLEX BACK

is the Premium quality vinyl ever created.



HOLOGRAPHIC FLEX BACK

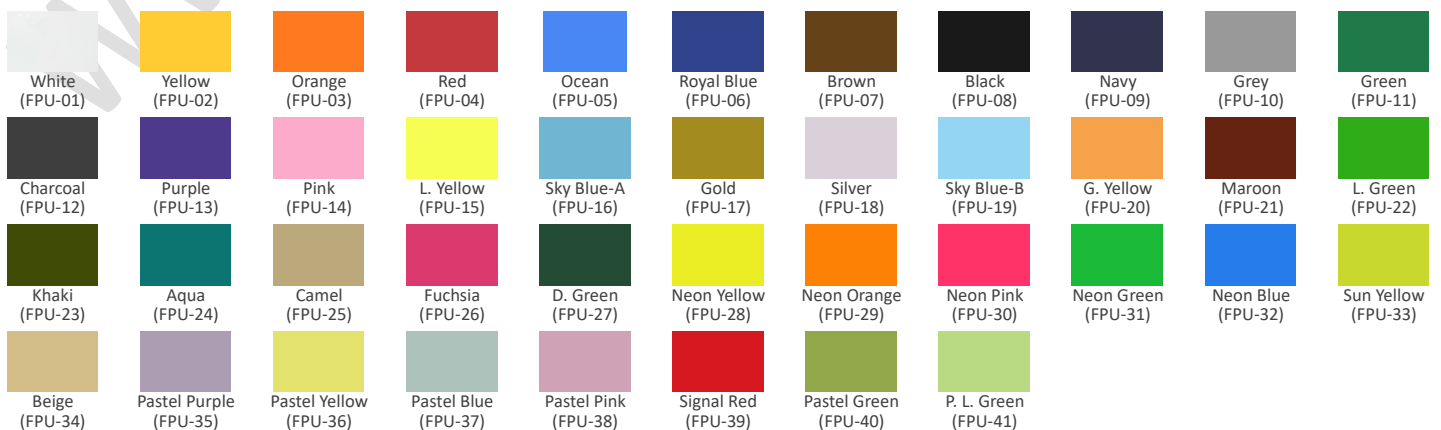
provides the Brilliant 3D effect when viewed from different angles



DH ONE FLEX

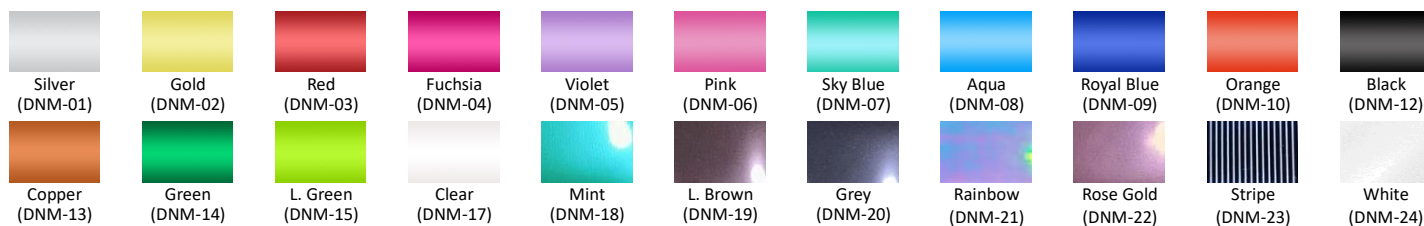
FLEXIBLE PU BACK

is super stretchable Polyurethane HTV



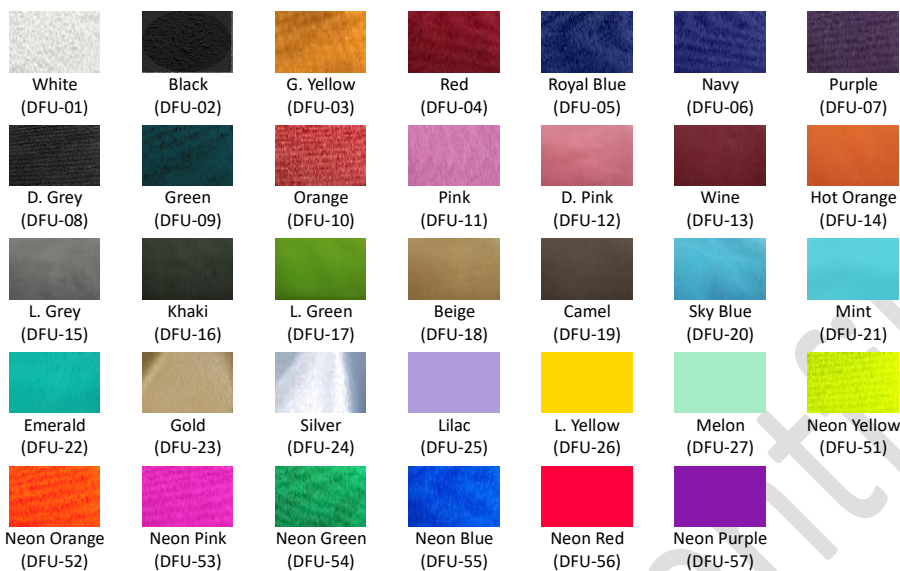
METALLIC FLEX BACK

is a true metallic film in every sense of the word.



PUFF PU BACK

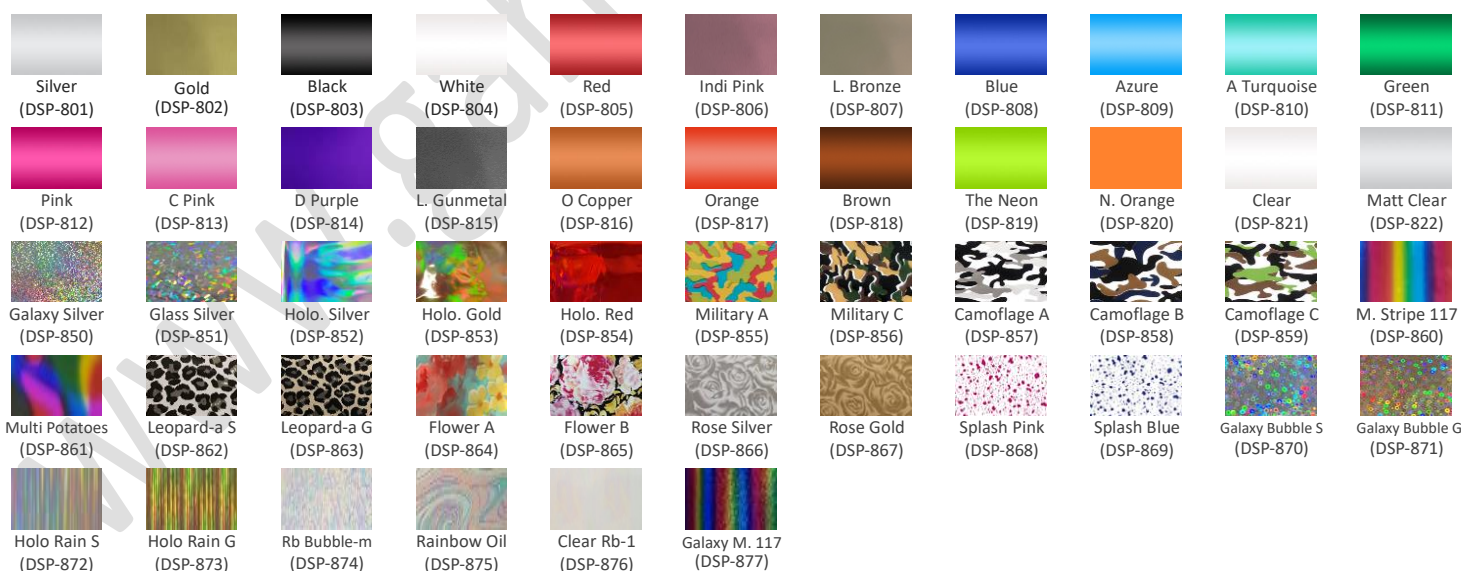
is the thin PU film expands under a single press as if by magic.



PUFF PU

SOFT PLUS BACK

is the CAD-Cut version of stamping foil.



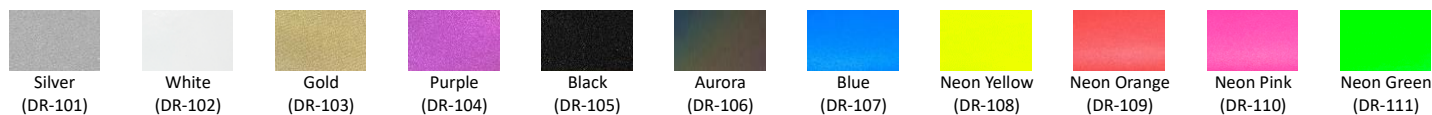
METALLIC PUFF PU BACK

Is the Puff PU with Metallic effect.



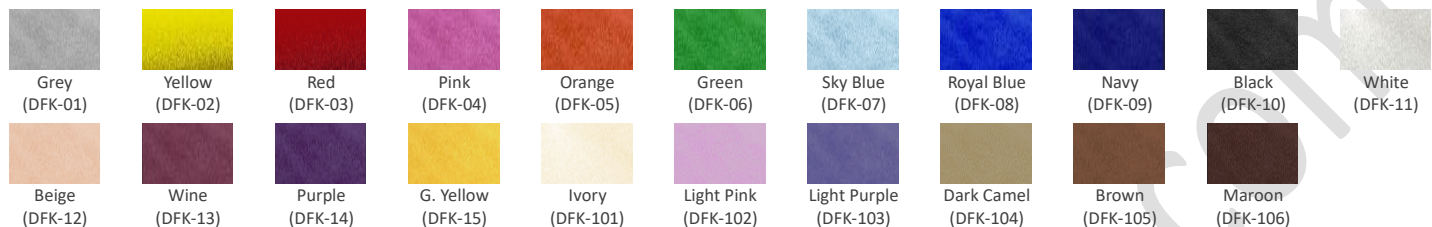
REFLECTIVE FLEX BACK

stands out in the day and night.



FLOCK FLEX BACK

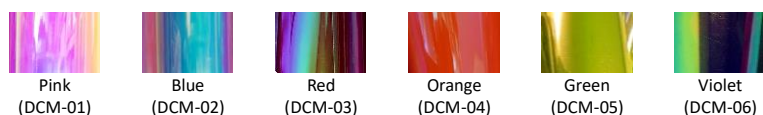
provides a suede-like velvet finish.



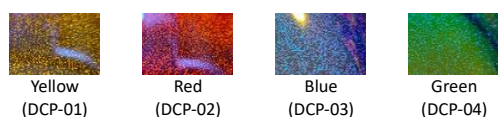
CHAMELEON SERIES BACK

provides aurora effect when viewed from different angles.

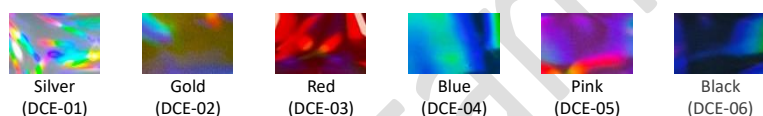
CHAMELEON FILM



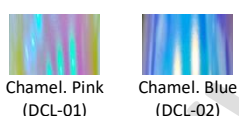
CHAMELEON PEARL



CHAMELEON EMBO



CHAMELEON LUMINOUS



CHAMELEON EMBO

PVC FLEX BACK

is economical heat transfer flex with matt finish.



GLITTER PLUS BACK

is smooth surfaced Glitter Flex.



Silver
(DGP-01)



L. Gold
(DGP-02)

LUMINOUS FLEX BACK

is excellent effect of glowing in the dark



Milky
(DL-01)



Chamel. Pink
(DCL-01)



Chamel. Blue
(DCL-02)

GLITTER FLEX BACK

is made from real glitter flakes.



Silver
(DG-01)



L. Gold
(DG-02)



Red
(DG-03)



Aqua
(DG-04)



Blue
(DG-05)



Cherry
(DG-06)



Lavender
(DG-07)



Emerald
(DG-08)



Brown
(DG-09)



Black
(DG-10)



Holo Silver
(DG-11)



Gold
(DG-12)



Navy
(DG-13)



Pink
(DG-14)



Black Gold
(DG-15)



Jade
(DG-16)



Green
(DG-17)



Holo Pink
(DG-18)



L. Green
(DG-19)



L. Multi
(DG-20)



Grey
(DG-21)



Copper
(DG-22)



D. Purple
(DG-23)



Royal Blue
(DG-24)



Purple
(DG-25)



Hot Pink
(DG-26)



Multi
(DG-27)



Maroon
(DG-28)



White
(DG-29)



Holo Gold
(DG-30)



Rose Gold
(DG-31)



Lady Pink
(DG-32)



Eggplant
(DG-33)



Holo Pink(W)
(DG-34)



Pastel Gold
(DG-35)



D. Rose Gold
(DG-36)



Orange Gold
(DG-37)



Rb White
(DG-101)



White Pearl
(DG-102)



Rb Yellow
(DG-103)



Rb Green
(DG-104)



Rb Blue
(DG-105)



Neon Yellow
(DG-202)



Neon Orange
(DG-203)



Neon Pink
(DG-204)



Neon Green
(DG-205)



Neon Blue
(DG-206)



Neon Purple
(DG-207)



Neon Peach
(DG-208)



N Rb Yellow
(DG-302)



N Rb Orange
(DG-303)



N Rb Pink
(DG-304)



N Rb Green
(DG-305)



N Rb Blue
(DG-306)



N Rb Purple
(DG-307)



GLITTER FLEX

LUSTRE FLEX BACK

Is woven fabric containing metallic yarn.



Silver
(DLS-01)



Gold
(DLS-02)



Red
(DLS-03)



Sky Blue
(DLS-04)



Royal Blue
(DLS-05)



Pink
(DLS-06)



Lavender
(DLS-07)



Green
(DLS-08)



Purple
(DLS-09)



Black
(DLS-10)



Ivory
(DLS-12)



Dark Gold
(DLS-13)



Rose Gold
(DLS-14)



Multi Black
(DLS-15)

SPANGLE PLUS BACK

is the design film with double layered PET liners.



Chamel. Pink
(SPS-01)
(SPH-01)



Chamel. Blue
(SPS-02)
(SPH-02)



Holo. Silver
(SPS-03)
(SPH-03)



Holo. Gold
(SPS-04)
(SPH-04)



Crystal Silver
(SPS-05)
(SPH-05)



Crystal Gold
(SPS-06)
(SPH-06)



Crystal Fuchsia
(SPS-07)
(SPH-07)



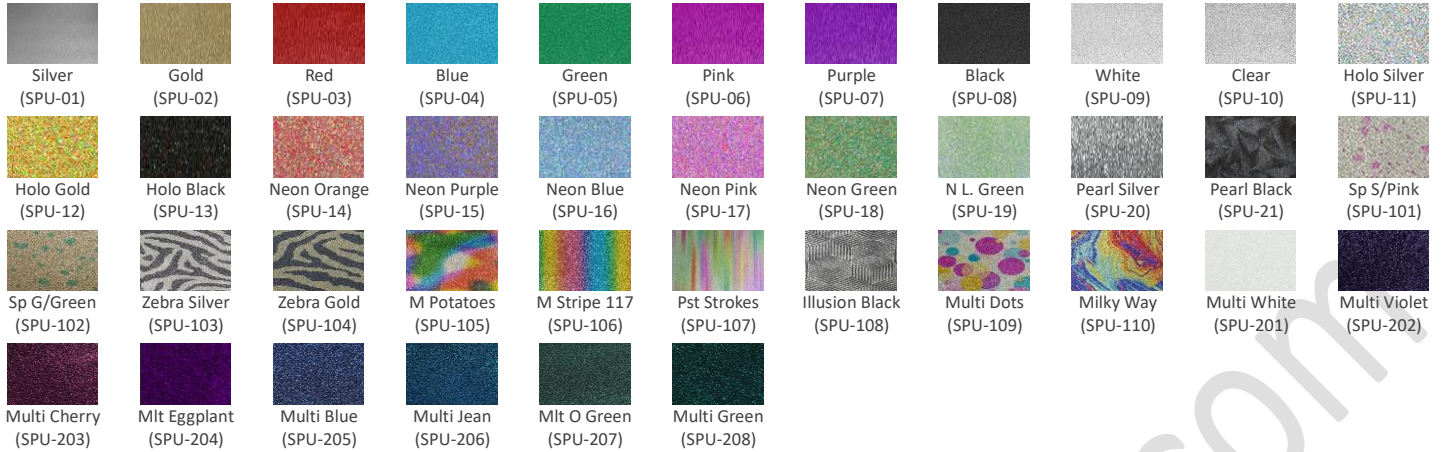
Spectrum
(SPS-08)
(SPH-08)



Stripe
(SPS-09)
(SPH-09)

SHIMMER FLEX BACK

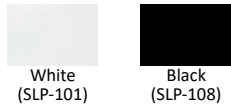
shows Sparkle, shiny and bling-bling effect.



SILICONE FLEX BACK

is thick but Soft silicone HTV.

Thick Ver.



Thin Ver.



SUBLI-BLOCK PU BACK

makes the ultimate barrier to sublimation dyed textiles.



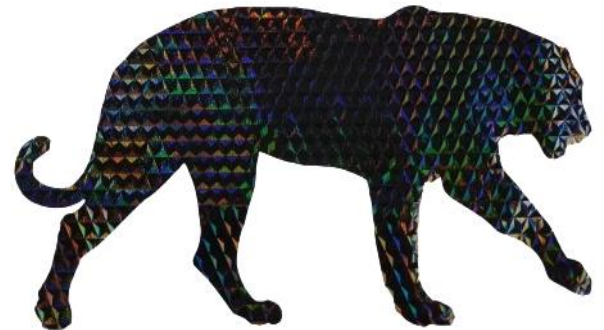
BRUSHED PU BACK

Is a unique high build Brushed Metal effect film.



UV SENSITIVE FILM BACK

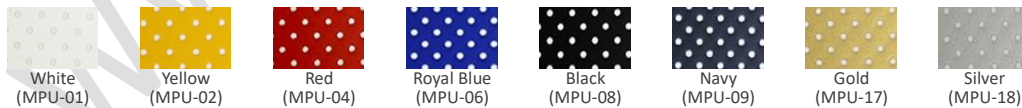
changes color when you move outside, or inside, or sheltered from the sky.



HOLO PU

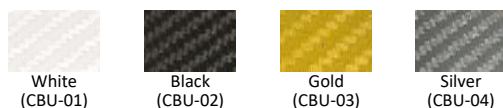
MESH FLEX BACK

pattern creates stunning designs.



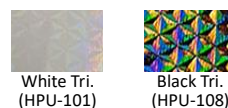
CARBON PU BACK

is sophisticated brushed metal and provides striking visual effect.



HOLO PU BACK

Is stylish PU HTV with unique holographic effects.



PRINTABLE PU BACK

Is available for producing full color digital transfers for designs or logos.



One Print
White (PTO-01)



Multi Print
White (MPTU-01)



Digital PU
Transparent (PDTU-02)



Digital PU
Silver (PDTU-03)

PRINTABLE GLITTER BACK

creates glamorous and shimmering glitter look of designs with full color printing.



White
(PTG-29)



Rb White
(PTG-101)

PRINTABLE PVC BACK

Is economic print material for Eco Solvent.



White
(PTV-01)

PRINTABLE LUMINOUS BACK

is suitable for Eco Solvent inks and gives excellent effect of glowing in the dark.



Milky
(PTL-01)

PRINTABLE SUBLI-BLOCK PU BACK

makes the ultimate barrier to sublimation dyed textiles.



White
(PTUSB-01)

PRINTABLE PUFF PU BACK

expands with vivid printed color under a single press



White
(PFU-01)



PRINTING



PRINTABLE LUMINOUS



PRINTABLE SUBLI-BLOCK PU

SUBLI-INKJET PU **BACK**

is an Innovative printing material that is compatible with Sublimation ink or Dye ink.



White
(SIK-01)



Transparent
(SIK-02)

SUBLI FABRIC **BACK**

allows you to create unique designs without stiff texture



White
(SFB-01)

SUBLI FLOCK **BACK**

allows you to add fiber texture with unique colors and patterns



White
(SFK-01)

SUBLI SATIN **BACK**

gives an attractive shiny effect with its shimmering satin texture's gloss.



White
(SAT-01)

SUBLIMATION PAPER **BACK**

is available for quick and precise printing images with perfect vivid colors.



Multi Type
(M TYPE)



Stretchy Type
(S TYPE)



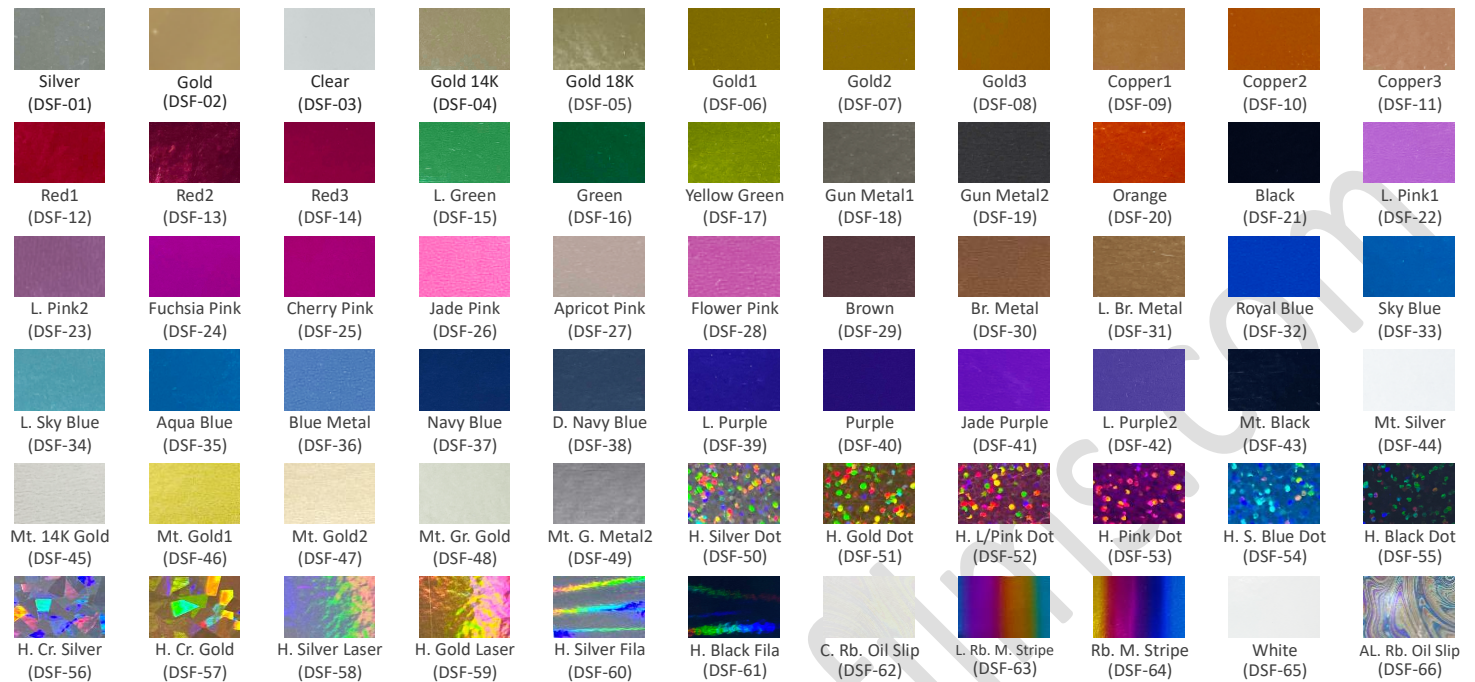
SUBLI-INKJET PU



SUBLI SATIN

HOT STAMPING FOIL *BACK*

is specially designed foil for garment printing



STAMPING FOIL FOR TEXTILE

- ✓ Thickness: 12μm
- ✓ Standard roll size: 1,510mm (60") x 3,000M
- ✓ Heat press temperature: 160°C / 320°F
- ✓ Time: 4seconds
- ✓ Pressure: Medium
- ✓ Peel: Hot

- ◆ Clean and soft releasing
- ◆ Excellent results of stamping on textiles.
- ◆ Accommodate fine computerized patterns.
- ◆ Perfect brightness.
- ◆ Various colors and designs available.
- ◆ Good heat resistance.
- ◆ 100% Made in Korea.

STAMPING FOIL FOR PIECE PRINTING

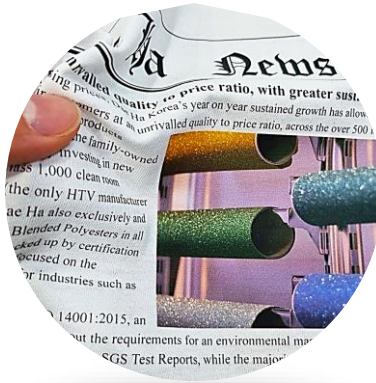
- ✓ Thickness: 16μm, 23μm
- ✓ Standard roll size: 610, 640, 750mm x 120M
- ✓ Heat press temperature: 160°C / 320°F
- ✓ Time: 4seconds
- ✓ Pressure: Medium
- ✓ Peel: Hot

- ◆ Clean and soft releasing.
- ◆ Working well with intricate designs and patterns.
- ◆ Various colors and designs available.
- ◆ Good heat resistance.
- ◆ Compatible with solvent-based and water-based adhesives.
- ◆ 100% Made in Korea.



DTF FILM BACK

is the Only DTF Film made in Korea with Korean technology.



Why Choose Dae Ha DTF Film?



Specialized Coating Technology

Dae Ha DTF Film has been developed with advanced coating technology through a long term development. It has led to the creation of the highest and consistently reliable DTF Film on offer.



Recycled Blended Polyester

The use of certified recycled blended polyester in DTF Film, demonstrates our commitment to greater sustainability and environmental responsibility. It particularly appeals to eco-conscious customers.



Consistent Quality Assurance

Dae Ha emphasises consistent and stable quality and it ensures that customers can rely on Dae Ha DTF Film for uniform printing results, roll after roll, minimising waste and optimising productivity.



Made in Korea

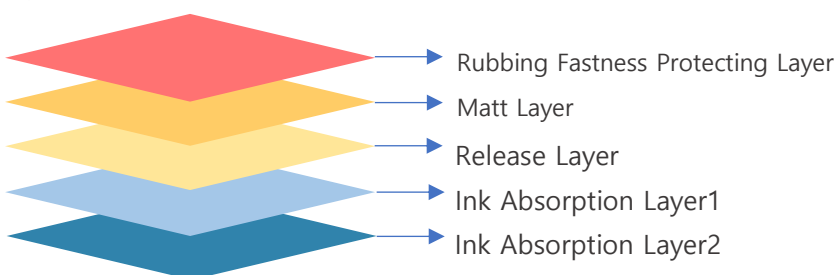
Dae Ha DTF Film is the only DTF Film manufactured 100% in Korea with Korean technology. Dae Ha DTF Film benefits from the reputation of Korean manufacturing for its high standards and precision production facilities.



Oeko-Tex Standard 100

Dae Ha DTF Film is the first DTF film in the industry to receive Oeko-Tex Standard 100 certification. It ensures that Dae Ha DTF Film is safe to use with no harmful chemicals.

No need to wait even for a second after heat pressing. Just Peel Out!!



Dae Ha DTF FILM



STANDARD
100



SE001 219426
TESTEX

FOIL DTF BACK

Provides metallic effect that traditional DTF printing methods find hard to achieve.



Why Choose Dae Ha Foil DTF?



Genuine Metallic Effect on DTF Printing

Dae Ha Foil DTF combines the convenience of DTF Film with a Stamping Foil finish, enabling the creation of a genuine metallic effect that is challenging to achieve using regular DTF printing methods.



Recycled Blended Polyester

The use of certified recycled blended polyester in Foil DTF, demonstrates our commitment to greater sustainability and environmental responsibility. It particularly appeals to eco-conscious customers.



Consistent Quality Assurance

Dae Ha emphasises consistent and stable quality and it ensures that customers can rely on Dae Ha Foil DTF for uniform printing results, roll after roll, minimising waste and optimising productivity.



Made in Korea

Manufactured 100% in Korea, Dae Ha Foil DTF benefits from the reputation of Korean manufacturing, known for its high standards, advanced coating technologies, and precision production facilities.

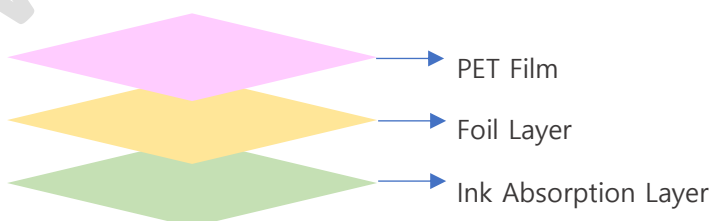


Patented Foil

Dae Ha Foil DTF comes with patented coating technology.

This film has been developed with advanced coating technology by the skilled coating experts.

Dae Ha Foil DTF combines the convenience of DTF Film with Stamping Foil Finish.



Dae Ha Foil DTF



APPLICATION INFORMATION [BACK](#)

PRODUCT	HEAT TRANSFER CONDITIONS				WASHING CONDITIONS		
	BLADE	HEAT	TIME	PEEL	WATER TEMP.	CYCLE	TUMBLE DRY
METALLIC FLEX	45°	160~170°C	8~10"	WARM	40°C	STANDARD	LOW
HOLOGRAPHIC FLEX	45°	160~170°C	8~10"	WARM	40°C	STANDARD	LOW
DH ONE FLEX	45°	140~150°C	8~10"	HOT	60°C	STANDARD	STANDARD
HOLO PU	45°	140~150°C	8~10"	COLD	COLD	GENTLE	N/A
SUBLI BLOCK PU	45°	150°C	10"	WARM	60°C	STANDARD	LOW
PVC FLEX	45°	150°C	10"	COLD	60°C	STANDARD	LOW
GLITTER FLEX	45°	160°C	10~15"	WARM, COLD	40°C	STANDARD	LOW
FLOCK FLEX	45°/60°	150°C	10"	COLD	60°C	STANDARD	LOW
SOFT PLUS	45°	140°C	8~10"	COLD	COLD	GENTLE	N/A
REFLECTIVE FLEX	45°	150°C	10"	HOT, WARM	60°C	STANDARD	LOW
LUMINOUS FLEX	45°	150°C	10"	WARM, COLD	40°C	STANDARD	LOW
CHAMELEON SERIES	45°	150°C	10~15"	WARM	40°C	STANDARD	N/A
CARBON PU	45°	150~160°C	8~10"	WARM	40°C	STANDARD	N/A
UV SENSITIVE FILM	45°	150°C	10~15"	WARM	40°C	STANDARD	LOW
SHIMMER FLEX	45°	150°C	5~7"	COLD	40°C	STANDARD	LOW
PUFF PU	45°	135~140°C	9~10"	HOT	40°C	GENTLE	N/A
METALLIC PUFF PU	45°	135~140°C	1 st Press: 10"	WARM	40°C	GENTLE	N/A
			2 nd Press: 3~5"				
GLITTER PLUS	45°	160°C	10"	WARM, COLD	60°C	STANDARD	LOW
BRUSHED PU	45°/60°	180°C	10"	WARM	60°C	STANDARD	LOW
FLEXIBLE PU	45°	150°C	10"	COLD	60°C	STANDARD	LOW

MESH FLEX	45°	150~155°C	8~10"	WARM	40°C	GENTLE	STANDARD
LUSTRE FLEX	45°	160~165°C	8~10"	WARM	40°C	STANDARD	N/A
SILICONE FLEX	45°/60°	150~160°C	1 st Press: 5"	COLD	40°C	STANDARD	N/A
			2 nd Press: 10~15"				
SPANGLE PLUS	45°	160~165°C	10~12"	COLD	40°C	GENTLE	N/A
SUBLI-INKJET PU (DYE INK)	45°	155~160°C	10"	COLD	40°C	GENTLE	N/A
SUBLI-INKJET PU (SUBLI INK)	45°	180~190°C	10"	COLD	40°C	GENTLE	N/A
SUBLI FLOCK	45°/60°	160°C	8~10"	COLD	40°C	GENTLE	N/A
		180~200°C	20~30"	HOT, WARM			
SUBLI FABRIC	45°/60°	160°C	4"	COLD	40°C	GENTLE	N/A
		180~200°C	20~30"	HOT, WARM			
SUBLI SATIN	45°	160°C	10"	COLD	40°C	GENTLE	N/A
		180~200°C	20~30"	HOT, WARM			
ONE PRINT	45°	150°C	10"	WARM	60°C	STANDARD	LOW
MULTI PRINT	45°	150°C	10"	WARM	60°C	STANDARD	LOW
DIGITAL PU	45°	150°C	10"	WARM	60°C	STANDARD	LOW
PRINTABLE SUBLI BLOCK PU	45°	150°C	10"	WARM	60°C	STANDARD	LOW
PRINTABLE GLITTER	45°	160°C	10~15"	WARM	60°C	STANDARD	LOW
PRINTABLE PVC	45°	150°C	10"	WARM	60°C	STANDARD	LOW
PRINTABLE PUFF PU	45°	135~140°C	9~10"	HOT	40°C	GENTLE	N/A
PRINTABLE LUMINOUS	45°	150°C	10"	WARM	60°C	STANDARD	LOW
SUBLIMATION PAPER	-	190°C	40~60"	WARM	-	-	-
DTF FILM	-	140~150°C	8~10"	HOT	-	-	STANDARD-
FOIL DTF		160~165°C	10"	COLD	COLD	WOOL	N/A

** All information given in this sheet are based on our experience. We recommend you to perform a test prior to standard production.



Maintaining consistent quality is our priority