



HTV Application Guidelines

Product	Temperature (°C)	Pressing Time (Seconds)	Type of Peel	Additional Notes
One Flex	150°C	5	Hot / Warm / Cool	140°C for 8 seconds is our standard recommendation for all applications. One Flex can also quick press for 5 secs and press at a lower temperature for more sensitive garments.
	140°C	8		
	130°C	10		
	120°C	15		
Stretch Flex	150	10	Cool	
Mesh Flex	150	8	Warm	
Block Out PU	150-160°C	10	Hot / Warm / Cool	
Classic Flex	150°C	10	Cold	
Flock	150°C	10	Cool	
Carbon PU	150C-160°C	8-10	Warm	
Holo PU Black	140°C	8-10	Cold	
Premium Glitter	160-170°C	15	Hot / Warm / Cool	
Stretch Metallic	140°C	7-10	Warm / Cool	
Puff 3D	135°C	10	Hot	Hot peel instantly and shake the garment after pressing. Due to the sensitive nature of puff, you may need to turn down the temperature if you experience over puffing. You can reduce in 5°C increments until you achieve the desired result.
Lustre Flex	160°C	8-10	Warm	
Shimmer Flex	150°C	5	Cool	
Metallic & Holographic	140°C-150°C	10-15	Hot / Warm / Cool	
Ultra Reflective & Luminous	150°C	10	Warm / Cool	
Chameleon / Luminous / Pearl / Spectrum	150°C	10-15	Warm	
Silicone Ultra	150°C	10	Cool	
45D Plus	150°C	15	Warm	
UV Sensitive & Design Film	150°C	10	Warm	
Printable PU White	140°C	10	Hot / Warm / Cool	
Printable Transparent / Silver/ Luminous	150°C	10	Warm	
Printable Glitter	160°C	10-15	Warm	
Printable Subli Block PU	150°C	10-15	Warm	
Sublimation Satin, Flock, Fabric & Clear	Visit our website for indepth guidelines for Sublimation Products.			

Wash Guidelines

60C Standard Wash

- One Flex
- Stretch Flex
- Classic Flex
- Reflective
- Ultra Reflective
- Holographic (40C when Sublimation printed)
- Metallic (40C when Sublimation printed)
- Ultra Stretch Metallic
- Flock
- Silicone Ultra
- Brushed PU
- Block Out PU

40C Standard Wash

- Mesh Flex
- Premium Glitter
- Lustre Flex
- Chameleon Flex
- Shimmer Flex
- Design Film
- Luminous
- Subli Fabric
- Subli Flock
- Carbon
- UV Sensitive - Do not expose to long periods of UV light, as this may damage the colour changing properties of the film.

40C Wool Cycle

- Stretch Metallic

Gentle / Delicate Wash

- 3d Puff PU

Cold Wash

- Holo Black PU

PRINTABLE FILMS

40C Standard Wash

- All Printable Films

FOR ALL FILMS

- Please allow 24 hours after application before washing.
- Wash inside out.
- Can be tumble dried on a low setting - Not Stretch Metallic or Puff PU.
- Iron inside out on a low setting.
- Do not bleach, or use fabric conditioners.
- Suitable for cotton, polyester, mixtures of polyester/cotton and polyester/acrylic or similar textiles. (Stretch Metallic is also suitable for application to Lycra)

NB: All technical information is given as guideline, and based on our manufacturing experience. We always recommend that you perform a test cut and print prior to production. Not suitable for Nylon or coated fabrics.