

	Item	Temperature (°C)	Pressing time (Sec.)	Type of Peel	Washing (Up to) See Page 2 for additional information
Cad-Cut	One Flex	150°C	5	Hot / Warm / Cool	60°C
		140°C	8		
		130°C	10		
		120°C	15		
	Premium Glitter	160-170°C	15	Hot / Cool	60°C 40C Sublimation printed
	Metallic & Holographic	150°C	10-15	Hot / Cool	60°C 40C Sublimation printed
	Brushed PU	180°C	10	Warm	60°C
	Stretch Metallic	140°C	7 (Direct 3)	Warm / Cool	Wool Cycle-40°C
	Flock	150°C	10	Cool	60°C
	Ultra Reflective	150°C	10	Warm / Cool	60°C
	Luminous	150°C	10	Warm / Cool	40°C
	Ultra Soft Metallic	150°C	10	Cool	60°C
	PU Block Out White	150°C	10	Warm	60°C
	Silicone Ultra 200 & 500	150°C	10	Cool	60°C
	Chameleon Flex	150°C	10-15	Warm	40°C
	Shimmer Flex	150°C	5	Cool	40°C
	Design Film	150°C	10	Warm	40°C
	UV Sensitive	150°C	10	Warm	40°C
	Carbon PU	150-150°C	8-10	Warm	40°C
	Puff PU	135°C	10	Hot	40°C
Subli Flock / Subli Flock	160 + 190-200°C	4 + 20-25	Cool	40°C	
Classic Flex	150°C	10	Cold	60°C	
Printable	White	140°C	10	Hot / Warm / Cool	60°C
	Transparent / Silver / Luminous	150°C	10	Warm	40°C
	Glitter	160°C	10-15	Warm	60°C
	Subli Block PU	150°C	10	Warm	60°C

HTV Application & Wash Guidelines – Page 2 of 2

CAD CUT FILMS

60C Standard Wash

- One Flex
- Classic Flex
- Reflective
- Ultra Reflective
- Holographic (40C when Sublimation printed)
- Metallic (40C when Sublimation printed)
- Ultra Stretch Metallic
- Flock
- Silicone Ultra
- Brushed PU
- Block Out PU

40C Standard Wash

- Premium Glitter
- Chameleon Flex
- Shimmer Flex
- Design Film
- Luminous
- Subli Fabric
- Subli Flock
- Carbon
- UV Sensitive - Do not expose to long periods of UV light, as this may damage the colour changing properties of the film.

40C Wool Cycle

- Stretch Metallic

PRINTABLE FILMS

40C Standard Wash

- All Printable Films

FOR ALL FILMS

- Please allow 24 hours after application before washing.
- Wash inside out.
- Can be tumble dried on a low setting - Not Stretch Metallic
- Iron inside out on a low setting.
- Do not bleach, or use fabric conditioners.
- Suitable for cotton, polyester, mixtures of polyester/cotton and polyester/acrylic or similar textiles. (Stretch Metallic is also suitable for application to Lycra)

NB: All technical information is given as guideline, and based on our manufacturing experience. We always recommend that you perform a test cut and print prior to production. Not suitable for Nylon or coated fabrics.

Updated 27.05.21

- Puff PU temperature and time modification to 135°C x 10 seconds.

Ends