



HTV Application Guidelines

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	Item	Temperature (°C)	Pressing time (Sec.)	Type of Peel	Washing (Up to)
Cad-cut	One Flex	150°C	5	Hot	60°C
		140°C	8	Hot	60°C
		130°C	10	Hot	60°C
		120°C	15	Hot	60°C
	Premium Glitter	160-170°C	15	Hot / Cool	40°C
	Metallic & Holographic	150°C	10-15	Hot / Cool	60°C
	Brushed PU	180°C	10	Warm	60°C
	Stretch Metallic	140°C	7 (Direct 3)	Warm / Cool	Wool Cycle-40°C
	Flock	150°C	10	Cool	60°C
	Reflective	150°C	10	Hot / Warm	60°C
	Ultra Reflective	150°C	10	Cool	60°C
	Luminous	150°C	10	Warm / Cool	40°C
	Ultra Soft Metallic	150°C	10	Cool	60°C
	PU Block Out White	150°C	10	Warm	60°C
	Silicone Ultra 200 & 500	150°C	10	Cool	60°C
	Chameleon Flex	150°C	10-15	Warm	40°C
	Shimmer Flex	150°C	5	Cool	40°C
Design Film	150°C	10	Warm	40°C	
Printable	Printable White, Transparent, Silver	150°C	10	Hot / Cool	40°C
	Printable Glitter	160°C	10-15	Warm	40°C
	Printable Luminous	150°C	10	Warm	40°C
	Printable Subli Block PU	150°C	10	Warm	40°C