







FILM TYPE	FILM THICKNESS (Microns)	OVERALL FILM THICKNESS with Hot Melt (Microns)	TOLERANCE	 Or 	 °C			
<b>Metallic</b>	33	83	±11	Cut the image in reverse	140°C to 150°C	Medium even pressure	10 to 15 seconds	Warm peel
<b>Holographic</b>	40	90	±11					
<b>Premium PU (Standard Colours)</b>	34	94	±12	Cut the image in reverse	150°C to 160°C	Medium even pressure	10 to 15 seconds	Hot / Warm / Cold peel
<b>Premium PU (Neon Colours)</b>	44	104	±12					
<b>Block Out PU</b>	80	140	±12					
<b>Flock</b>	390	450	±150	Cut the image in reverse	150°C to 160°C	Medium even pressure	10 to 15 seconds	Warm peel
<b>Luminous</b>	85	155	±33					
<b>Glitter (Standard Colours)</b>	300	340	±50	Cut the image in reverse	160°C to 170°C	Medium even pressure	15 to 20 seconds	Hot peel
<b>Glitter (Neon &amp; White Colours)</b>	300	360	±50					
<b>Reflective</b>	100	160	±15	Cut the image in reverse	150° to 160°C	Medium even pressure	10 to 15 seconds	Cool peel
<b>Stretch Metallic</b>	3	63	±8.5	Cut the image in reverse	150° to 160°C	Medium even pressure	10 to 15 seconds	Hot / Warm / Cold peel, then press directly onto the transfer for 5 seconds
<b>Infinity Print PU</b>	30	90	±15	Cut directly on to the film	150°C to 160°C	Medium even pressure	10 to 15 seconds	Hot / Warm / Cold peel
<b>Infinity Print Glitter</b>	300	380	±50	Cut directly on to the film	160°C to 170°C	Medium even pressure	15 to 20seconds	Hot / Warm / Cold peel
<b>Printable PU (All)</b>	30	90	±15	Print & Cut directly onto the film	150°C to 160°C	Medium even pressure	10 to 15 seconds	Hot / Warm / Cold peel
<b>Printable Block Out PU</b>	80	140	±15					
<b>Printable Luminous</b>	85	155	±33	Print & Cut directly onto the film	150°C to 160°C	Medium even pressure	10 to 15 seconds	Warm peel
<b>Printable Glitter</b>	300	380	±50	Print & Cut directly onto the film	160°C to 170°C	Medium even pressure	15 to 20 seconds	Hot / Warm / Cold peel